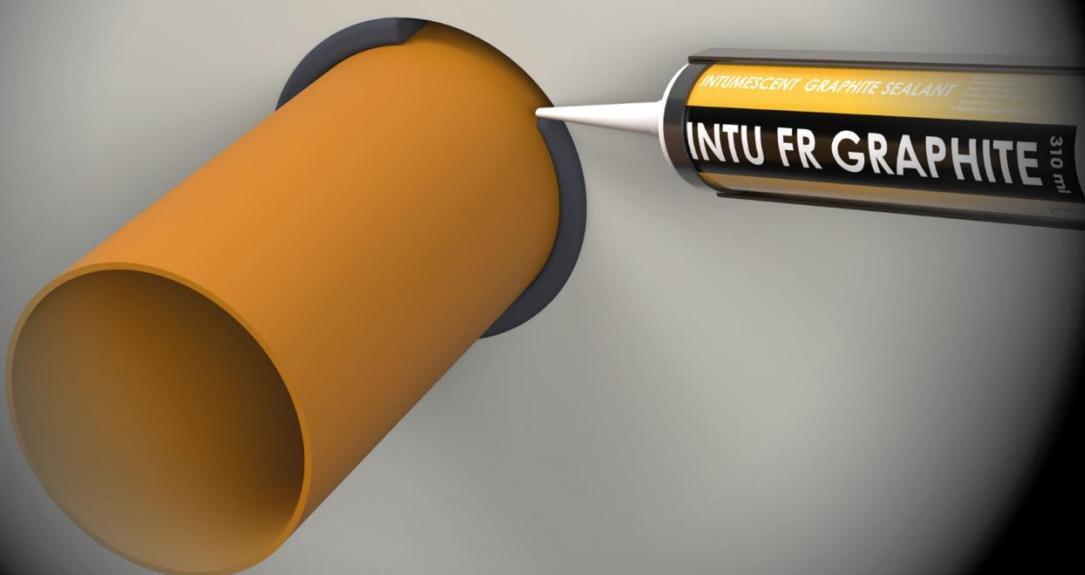


# INTU FR GRAPHITE

## *Intumescent graphite sealant*

TDS Technical Data Sheet



**•INTUSEAL®**  
*passive fire protection manufacturer*

[www.intuseal.com](http://www.intuseal.com)

# INTU FR GRAPHITE

Intumescent graphite sealant

Technical Data Sheet

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passive fire protection manufacturer

## → PRODUCT DESCRIPTION

The **INTU FR GRAPHITE** is an insulating and intumescent mass based on graphite, designed for fire resistant sealing of combustible pipes as well as small and medium-sized openings. The types of service penetrations that can be sealed with **INTU FR GRAPHITE** are: electrical cables, coaxial cables, fibre-optic cables, bundles of copper pipes for air conditioning. The mass effectively fills the gaps around the service penetration, ensuring that the partition maintains the integrity and insulation with a fire resistance class up to EI120 (details according to the referential documents). Under a high temperature (about 140°C), the mass swells and closes the opening, preventing the spread of fire.



## → APPLICATION

**INTU FR GRAPHITE** - an intumescent sealing mass is used for fire protection of penetrations of plastic pipes, electrical cables, coaxial cables, opt fibre cables that are led in casing pipes or without them. Fire protection of:

- combustible pipes diameter of Ø ≤ 110mm
- steel pipes diameter Ø ≤ 16mm
- single cables diameter Ø ≤ 21mm, cable bundles, fibre optics in casing pipes diameter Ø ≤ 37mm
- cables in AROT type pipes up to Ø110 mm diameter
- bundles of copper pipes for air conditioning
- perfect for installation in hard-to-reach places
- sealing of irregularly shaped penetrations
- sealing of penetrations without service installations



### Flexible walls:

The wall must be minimum 100 mm thickness with a frame structure of steel or wooden sections covered on both sides with a minimum of 2 layers of panels with a thickness of min 12,5 mm.

### Rigid walls:

The wall must be minimum 100 mm thickness, made of concrete, reinforced concrete, concrete blocks, cellular concrete, ceramic brick (solid, hollow or lattice) or silicate brick (solid or hollow) with a density of min. 450 kg/m<sup>3</sup>.

### Rigid floors:

The floor must be at least 150 mm thick made of concrete, reinforced concrete or cellular concrete with a minimum density of 550 kg/m<sup>3</sup>.



## → AVAILABILITY

Contents	Mass colour	Box	Pallet	Article number
310 ml	Black	15	1260	INFRG310

## → APPLICATION CONDITIONS

- Application temperature range: od +5 °C do +40 °C
- Do not use INTU FR GRAPHITE mass if the ambient temperature is below 5°C
- Curing time: ≈ 1mm / 24h

## → TRANSPORT AND STORAGE

Store in dry and cool conditions, at a temperature between +5°C to +25°C.

Usefulness 12 months from the date of production placed on the package.

## → COMPLIANCE

- Reference standard: EN 1366-3 / EAD 350454-00-1104
- ETA-24/0152
- DoP 3/2024
- TDS

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## → INSTALLATION METHOD

### 1. PREPARATION

Before applying the mass, clean the surfaces of grease and other contaminants. The mass should not be used on substrates that produce oils, softeners or solvents.



### 2. APPLICATION

Fill the gap with **INTU FR GRAPHITE** mass on 25 mm depth (according to the technical tables and solution details below).



### 3. FINISH

At the end line up the surface of the mass.



## → CONSUMPTION

Approximate consumption of INTU FR GRAPHITE for CABLE PENETRATIONS				
Hole diameter/ hole dimension W x H (mm)	Percentage part of hole area which cables inside			
	0%	20%	40%	60%
Mass consumption*				
80	0,80	0,64	0,48	0,32
100	1,30	1,04	0,78	0,52
120	1,80	1,44	1,08	0,72
140	2,50	2,00	1,50	1,00
160	3,20	2,56	1,92	1,28
150 x 150	3,60	2,88	2,16	1,44

Approximate consumption of INTU FR GRAPHITE for PIPE PENETRATIONS		
Ø pipe (mm)	Ø hole (mm)	Mass consumption*
20	40	0,15
32	52	0,21
50	70	0,30
63	83	0,37
75	95	0,43
90	110	0,51
110	130	0,61

\* quantity of packages of mass (310 ml) when filled to a depth of 25 mm (on both sides)

## → FIRE RESISTANCE CLASSIFICATION for combustible pipe in walls

Combustible pipes penetration seals in flexible or rigid wall with thickness A ≥ 100 mm

Fig.1 Page 7

### BlazeMaster CPVC pipes penetration

Pipe diameter [mm]	Pipe wall thickness [mm]	2(on both sides) x depth x width graphite mass [mm]	Fire resistance class
Ø ≤ 19.0	2.24 – 3.38	2 x 25.0 x 10.0-20.0	EI 120-U/C
	3.39 – 3.84		EI 90-U/C
19.0 < Ø ≤ 25.4	2.71 – 3.38		EI 120-U/C
	3.39 – 3.84		EI 90-U/C
25.4 < Ø ≤ 31.8	3.38		EI 120-U/C
	3.39 – 3.84		EI 90-U/C
31.8 < Ø ≤ 38.1	3.84		EI 90-U/C

### PE-HD pipes penetration

Pipe diameter [mm]	Pipe wall thickness [mm]	2(on both sides) x depth x width graphite mass [mm]	Fire resistance class
Ø ≤ 32	1.8 – 6.8	2 x 25.0 x 10.0-20.0	EI 120-U/C
	6.9 – 10.0		EI 90-U/C
32 < Ø ≤ 50	2.3 – 6.8		EI 120-U/C
	6.9 – 10.0		EI 90-U/C
50 < Ø ≤ 75	3.0 – 6.8		EI 120-U/C
	6.9 – 10.0		EI 90-U/C
75 < Ø ≤ 110	4.2 – 9.9		EI 60-U/C
	10.0		EI 90-U/C

#### PE-RT/AL/PE-RT pipes penetration

Pipe diameter [mm]	Pipe wall thickness [mm]	2(on both sides) x depth x width graphite mass [mm]	Fire resistance class
$\emptyset \leq 20$	2.0 – 6.0	2 x 25.0 x 10.0-20.0	EI 120-U/C
	6.1 – 7.5		EI 60-U/C E 120-U/C
$20 < \emptyset \leq 32$	3.1		EI 120-U/C
$32 < \emptyset \leq 40$	3.9		EI 120-U/C
$40 < \emptyset \leq 50$	4.8		EI 120-U/C
$50 < \emptyset \leq 63$	6.0		EI 120-U/C
$63 < \emptyset \leq 75$	7.5		EI 60-U/C E 120-U/C

#### PE-X/AL/PE-X pipes penetration

Pipe diameter [mm]	Pipe wall thickness [mm]	2(on both sides) x depth x width graphite mass [mm]	Fire resistance class
$\emptyset \leq 20$	2.0 – 6.0	2 x 25.0 x 10.0-20.0	EI 120-U/C
$20 < \emptyset \leq 32$	3.1		
$32 < \emptyset \leq 40$	3.9		
$40 < \emptyset \leq 50$	4.8		
$50 < \emptyset \leq 63$	6.0		

#### PE-Xa pipes penetration

Pipe diameter [mm]	Pipe wall thickness [mm]	2(on both sides) x depth x width graphite mass [mm]	Fire resistance class
$\emptyset \leq 20$	2.0 – 5.8	2 x 25.0 x 10.0-20.0	EI 120 U/C
$20 < \emptyset \leq 32$	3.0		
$32 < \emptyset \leq 40$	3.8		
$40 < \emptyset \leq 50$	4.6		
$50 < \emptyset \leq 63$	5.8		
$63 < \emptyset \leq 75$			
$75 < \emptyset \leq 90$			

#### PP pipes penetration

Pipe diameter [mm]	Pipe wall thickness [mm]	2(on both sides) x depth x width graphite mass [mm]	Fire resistance class
$\emptyset \leq 50$	1.8 – 18.3	2 x 25.0 x 10.0-20.0	EI 120 U/C
$50 < \emptyset \leq 75$	1.9 – 18.3		
$75 < \emptyset \leq 90$	2.3 – 18.3		
$90 < \emptyset \leq 110$	2.7 – 18.3		
$110 < \emptyset \leq 130$	3.1 – 18.3		
$130 < \emptyset \leq 150$	3.5 – 18.3		
$150 < \emptyset \leq 170$	4.0 – 18.3		

#### PP-R/PP-R-GF/PP-R pipes penetration

Pipe diameter [mm]	Pipe wall thickness [mm]	2(on both sides) x depth x width graphite mass [mm]	Fire resistance class
$\emptyset \leq 20$	2.8 – 10.0	2 x 25.0 x 10.0-20.0	EI 120 U/C
$20 < \emptyset \leq 32$	4.4 – 16.0		
$32 < \emptyset \leq 50$	6.9 – 18.3		
$50 < \emptyset \leq 63$	8.6 – 18.3		
$63 < \emptyset \leq 75$	10.3 – 18.3		
$75 < \emptyset \leq 90$	12.3 – 18.3		
$90 < \emptyset \leq 110$	15.1 – 18.3		

#### PP-R/AL/PP-R pipes penetration

Pipe diameter [mm]	Pipe wall thickness [mm]	2(on both sides) x depth x width mass [mm]	Fire resistance class
$\emptyset \leq 20$	2.8 – 10.0	2 x 25.0 x 10.0-20.0	EI 120-U/C
$20 < \emptyset \leq 32$	4.4 – 16.0		
$32 < \emptyset \leq 50$	6.9 – 18.3		
$50 < \emptyset \leq 63$	8.6 – 18.3		
$63 < \emptyset \leq 75$	10.3 – 18.3		
$75 < \emptyset \leq 90$	12.3 – 14.9		
$90 < \emptyset \leq 110$	15.0 – 18.3		

#### PVC-U pipes penetration

Pipe diameter [mm]	Pipe wall thickness [mm]	2(on both sides) x depth x width mass [mm]	Fire resistance class
$\emptyset \leq 32$	1.5 – 8.1	2 x 25.0 x 10.0-20.0	EI 120-U/C
$32 < \emptyset \leq 50$	1.6 – 8.1		
$50 < \emptyset \leq 75$	1.8 – 8.1		
$75 < \emptyset \leq 110$	2.0 – 8.0		
	8.1		

Electrical and mixed penetration seals in flexible or rigid wall with thickness A ≥ 100 mm

Fig.2-5 Page 7-8

Installation penetration type	Diameter Ø [mm]	2(on both sides) x depth of the graphite mass [mm]	Fire resistance class
Small cable	Ø ≤ 21	2 x 25.0	Flexible / Rigid wall  <b>EI 120</b>
Bundle of cables	Ø <sub>CABLE</sub> ≤ 21 Ø <sub>BUNDLE</sub> ≤ 100		
Single type F cable	-		
Single coaxial wireless cable type	Ø ≤ 22,23		
Steel conduits without cables	Ø <sub>CONDUIT</sub> ≤ 16		

#### PVC (plastic) conduits with or without small cables

Conduit diameter [mm]	Conduit wall thickness [mm]	Service inside	2(on both sides) x depth of the graphite mass [mm]	Fire resistance class
Ø ≤ 16	0.85 – 1.50	Empty	2 x 25.0	<b>EI 120-U/U</b>
		Small cable: Ø <sub>CABLE</sub> ≤ Ø <sub>CONDUIT</sub> <sup>1)</sup>		
		Cable bundle: Ø <sub>BUNDLE</sub> ≤ Ø <sub>CONDUIT</sub> <sup>1)</sup> Ø <sub>CABLE</sub> ≤ Ø <sub>CONDUIT</sub> <sup>1)</sup>		
16 < Ø ≤ 25	1.05 – 1.50	Empty	2 x 25.0	<b>EI 120-U/U</b>
		Small cable: Ø <sub>CABLE</sub> ≤ 21mm		
		Cable bundle: Ø <sub>BUNDLE</sub> ≤ Ø <sub>CONDUIT</sub> <sup>1)</sup> Ø <sub>CABLE</sub> ≤ 21mm		
25 < Ø ≤ 37	1.50	Empty	2 x 25.0	<b>EI 120-U/U</b>
		Small cable: Ø <sub>CABLE</sub> ≤ 21mm		
		Cable bundle: Ø <sub>BUNDLE</sub> ≤ Ø <sub>CONDUIT</sub> <sup>1)</sup> Ø <sub>CABLE</sub> ≤ 21mm		

1) conduit inner diameter

#### Plastic conduits (AROT DVK) with or without small cables

Conduit diameter [mm]	Conduit wave height [mm]	Services inside	1(one side) x depth of the graphite mass [mm]	Fire resistance class
Ø ≤ 100	3.0	Empty	1 x 25.0	<b>EI 90 / E 120-U/C</b>
		Ø <sub>CABLE</sub> ≤ 21mm		
		Ø <sub>BUNDLE</sub> ≤ Ø <sub>CONDUIT</sub> <sup>1)</sup> Ø <sub>CABLE</sub> ≤ 21mm		

1) conduit inner diameter

Mixed bundle penetration seals in flexible or rigid wall with thickness A ≥ 100 mm

Fig.6 Page 8

Mixed bundle consisting of:	Pipe configuration	Pipe diameter [mm] / Cable size	Pipe wall thickness [mm]	Insulation type	Insulation thickness [mm]	2(on both sides) x depth of mass [mm]	Fire resistance class
• max. 2 x COPPER pipe	C/U	Ø ≤ 12.7	≥ 0.8	FEF	13	2 x 25.0	EI 120
• max. 1 x COPPER pipe	C/U	Ø ≤ 28.6	≥ 1.0		13		
• max. 1 x PVC-U pipe	U/U	Ø ≤ 25.0	1.0		-		
• max. 1 x CABLE	-	4 x 1.5mm <sup>2</sup>	-		-		

Mixed bundle consisting of:	Pipe configuration	Pipe diameter [mm] / Cable size	Pipe wall thickness [mm]	Insulation type	Insulation thickness [mm]	2(on both sides) x depth of mass [mm]	Fire resistance class
• max. 4 x COPPER pipe	C/U	Ø ≤ 12.7	≥ 0.8	PE	9	2 x 25.0	EI 60
• max. 2 x COPPER pipe	C/U	Ø ≤ 22.3	≥ 1.0		9		
• max. 2 x COPPER pipe	C/U	Ø ≤ 28.6	≥ 1.0		13		
• max. 2 x PVC-U pipe	U/U	Ø ≤ 25.0	1.0		-		
• max. 2 x CABLE	-	4 x 1.5mm <sup>2</sup>	-		-		

Combustible pipes penetration seals in rigid floor with thickness A ≥ 150 mm and density ρ ≥ 550 kg/m<sup>3</sup>

Fig.7 Page 8

#### PE-HD pipes penetration

Pipe diameter [mm]	Pipe wall thickness [mm]	2(on both sides) x depth of the graphite mass [mm]	Fire resistance class
Ø ≤ 32	1.8 – 10.0	2 x 25.0 x 10.0-20.0	EI 120-U/C
32 < Ø ≤ 50	2.3 – 10.0		
50 < Ø ≤ 75	3.0 – 10.0		
75 < Ø ≤ 90	3.5 – 10.0		
75 < Ø ≤ 110	4.2 – 10.0		

#### PE-RT/AL/PE-RT pipes penetration

Pipe diameter [mm]	Pipe wall thickness [mm]	2(on both sides) x depth of the graphite mass [mm]	Fire resistance class
Ø ≤ 20	2.0 – 7.5	2 x 25.0 x 10.0-20.0	EI 120-U/C
20 < Ø ≤ 32	3.1		
32 < Ø ≤ 40	3.9		
40 < Ø ≤ 50	4.8		
50 < Ø ≤ 63	6.0		
63 < Ø ≤ 75	7.5		

#### PE-X/AL/PE-X pipes penetration

Pipe diameter [mm]	Pipe wall thickness [mm]	2(on both sides) x depth of the graphite mass [mm]	Fire resistance class
$\emptyset \leq 20$	2.0 – 6.0	2 x 25.0 x 10.0-20.0	EI 120-U/C
$20 < \emptyset \leq 32$	3.1		
$32 < \emptyset \leq 40$	3.9		
$40 < \emptyset \leq 50$	4.8		
$50 < \emptyset \leq 63$	6.0		

#### PE-Xa pipes penetration

Pipe diameter [mm]	Pipe wall thickness [mm]	2(on both sides) x depth of the graphite mass [mm]	Fire resistance class
$\emptyset \leq 20$	2.0 – 5.8	2 x 25.0 x 10.0-20.0	EI 120-U/C
$20 < \emptyset \leq 32$	3.0		
$32 < \emptyset \leq 40$	3.8		
$40 < \emptyset \leq 50$	4.6		
$50 < \emptyset \leq 63$	5.8		

#### PP pipes penetration

Pipe diameter [mm]	Pipe wall thickness [mm]	2(on both sides) x depth of the graphite mass [mm]	Fire resistance class
$\emptyset \leq 50$	1.8 – 18.3	2 x 25.0 x 10.0-20.0	EI 120-U/C
$50 < \emptyset \leq 75$	1.9 – 18.3		
$75 < \emptyset \leq 110$	2.7 – 18.3		

#### PP-R pipes penetration

Pipe diameter [mm]	Pipe wall thickness [mm]	2(on both sides) x depth of the graphite mass [mm]	Fire resistance class
$\emptyset \leq 20$	2.3 – 10.0	2 x 25.0 x 10.0-20.0	EI 120-U/C
$20 < \emptyset \leq 32$	3.3 – 16.0		
$32 < \emptyset \leq 50$	4.8 – 18.3		
$50 < \emptyset \leq 63$	5.8 – 18.3		
$63 < \emptyset \leq 75$	6.8 – 18.3		
$75 < \emptyset \leq 90$	8.3 – 18.3		
$90 < \emptyset \leq 110$	10.0 – 18.3		

#### PP-R/AL/PP-R pipes penetration

Pipe diameter [mm]	Pipe wall thickness [mm]	2(on both sides) x depth of the graphite mass [mm]	Fire resistance class
$\emptyset \leq 20$	2.3 – 10.0	2 x 25.0 x 10.0-20.0	EI 120-U/C
$20 < \emptyset \leq 32$	4.0 – 16.0		
$32 < \emptyset \leq 50$	6.7 – 18.3		
$50 < \emptyset \leq 63$	8.6 – 18.3		
$63 < \emptyset \leq 75$	10.3 – 18.3		
$75 < \emptyset \leq 90$	12.3 – 18.3		
$90 < \emptyset \leq 110$	15.1 – 18.3		

#### PP-R/PP-R-GF/PP-R pipes penetration

Pipe diameter [mm]	Pipe wall thickness [mm]	2(on both sides) x depth of the graphite mass [mm]	Fire resistance class
$\emptyset \leq 20$	2.8 – 10.0	2 x 25.0 x 10.0-20.0	EI 120-U/C
$20 < \emptyset \leq 32$	4.4 – 16.0		
$32 < \emptyset \leq 50$	6.9 – 18.3		
$50 < \emptyset \leq 63$	8.6 – 18.3		
$63 < \emptyset \leq 75$	10.3 – 18.3		
$75 < \emptyset \leq 90$	12.3 – 18.3		
$90 < \emptyset \leq 110$	15.1 – 18.3		

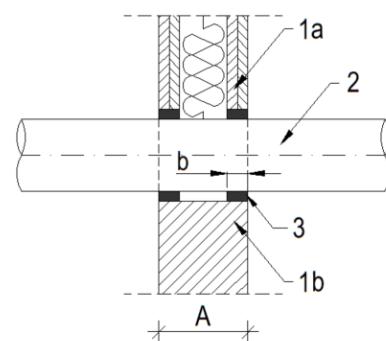
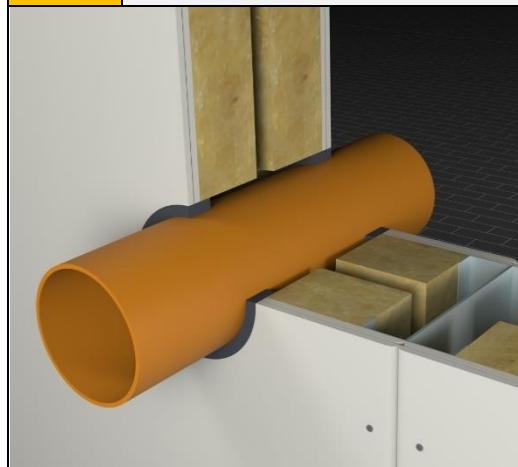
#### PVC-U pipes penetration

Pipe diameter [mm]	Pipe wall thickness [mm]	2(on both sides) x depth of the graphite mass [mm]	Fire resistance class
$\emptyset \leq 32$	1.5 – 8.1	2 x 25.0 x 10.0-20.0	EI 120-U/C
$32 < \emptyset \leq 50$	1.6 – 8.1		
$50 < \emptyset \leq 75$	1.8 – 8.1		
$75 < \emptyset \leq 110$	2.0 – 8.1		

## → SOLUTION DETAILS

**Fig.1**

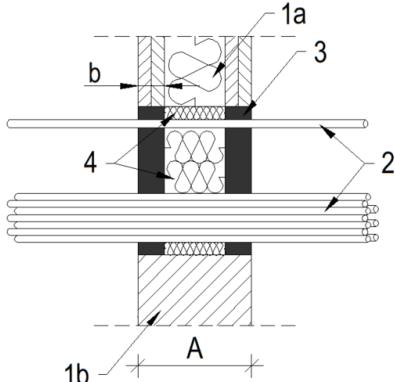
Combustible pipes penetration seals with single row of band in flexible or rigid wall with thickness A ≥ 100 mm



- 1a - flexible wall, thickn. A ≥ 100 mm
- 1b - rigid wall, thickness A ≥ 100 mm
- 2 - INTU FR GRAPHITE sealant with minimum depth b ≥ 25 mm
- 3 - combustible pipe Ø ≤ 110 mm

**Fig.2**

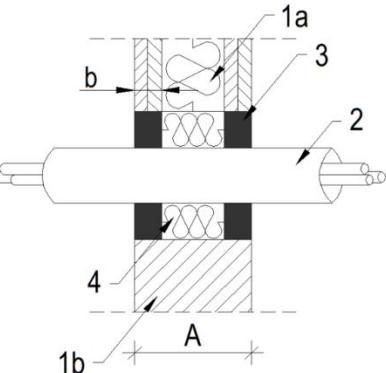
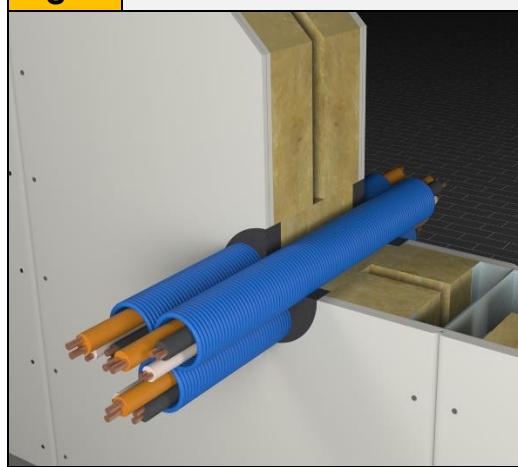
Electrical and mixed penetration seals in flexible or rigid wall with thickness A ≥ 100 mm



- 1a - flexible wall, thickn. A ≥ 100 mm
- 1b - rigid wall, thickness A ≥ 100 mm
- 2 - single cable Ø<sub>CABLE</sub> ≤ 21 mm or cables bundle Ø<sub>BUNDLE</sub> ≤ 100 mm, single type F cable, single coaxial wireless cable type Ø ≤ 22,23 mm
- 3 - INTU FR GRAPHITE sealant with minimum depth b ≥ 25 mm
- 4 - empty space filling with mineral wool with density ≥ 35 kg/m<sup>3</sup>

**Fig.3**

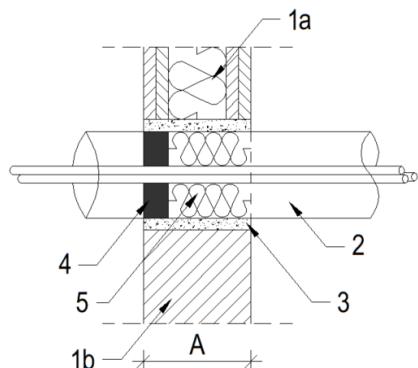
PVC (plastic) conduits with or without small cables in flexible or rigid wall with thickness A ≥ 100 mm



- 1a - flexible wall, thickn. A ≥ 100 mm
- 1b - rigid wall, thickness A ≥ 100 mm
- 2 - plastic protective pipe PVC Ø<sub>CONDUIT</sub> ≤ 37 mm empty or with small cable Ø<sub>CABLE</sub> ≤ 21 mm / bundle of cables Ø<sub>BUNDLE</sub> ≤ Ø<sub>CONDUIT</sub>
- 3 - INTU FR GRAPHITE sealant with minimum depth b ≥ 25 mm
- 4 - empty space filling with mineral wool with density ≥ 35 kg/m<sup>3</sup>

**Fig.4**

Plastic conduits (AROT DVK) with or without small cables in flexible or rigid wall with thickness A ≥ 100 mm



1a - rigid wall, thickness A ≥ 100 mm

1b - flexible wall, thickness A ≥ 100 mm

2 - single cable Ø<sub>CABLE</sub> ≤ 21 mm / bundle of cables in a protective pipe Ø<sub>BUNDLE</sub> ≤ Ø<sub>CONDUIT</sub> / empty plastic conduit Ø<sub>CONDUIT</sub> ≤ 100 mm

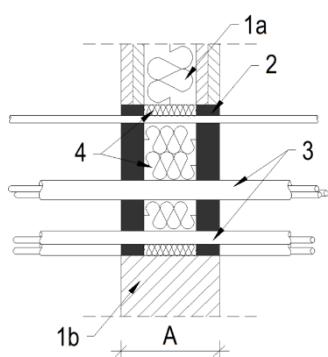
3 - cement mortar

4 - INTU FR GRAPHITE sealant minimum depth ≥ 25mm, applied on one any side

5 - mineral wool with density ≥ 35 kg/m<sup>3</sup>

**Fig.5**

PVC (plastic) conduits with or without small cables



1a - flexible wall, A ≥ 100 mm

1b - rigid wall, A ≥ 100 mm

2 - INTU FR GRAPHITE sealant

min. depth ≥ 25mm, applied on both sides of the partition

3 - cable or bundle of cables in a protective pipe

4 - filling empty space with mineral wool with density ≥ 35 kg/m<sup>3</sup>

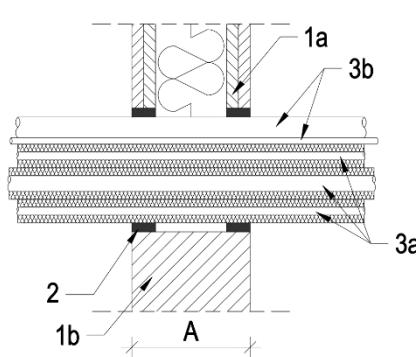
Air conditioning installation bundle:

3a - in FEF insulation: max. 3 x copper pipe, in PE insulation: max. 8 x copper pipe,

3b - with copper in FEF: 1 x PVC pipe and 1 x cable with copper in PE: 2 x PVC pipe and 2 x cable

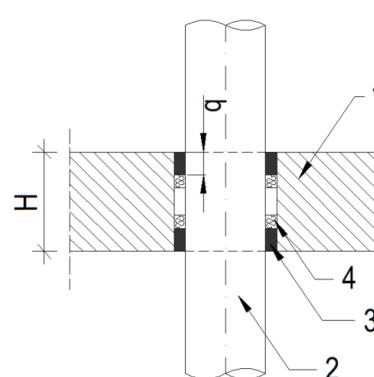
**Fig.6**

Mixed bundle penetration seals



**Fig.7**

Combustible pipes penetration seals in rigid floor with thickness A ≥ 150 mm and density ρ ≥ 550 kg/m<sup>3</sup>



1 - rigid floor H ≥ 150 mm

2 - combustible pipe

3 - INTU FR GRAPHITE sealant with minimum depth b ≥ 25 mm, applied on both sides of the floor

4 - mineral wool (density ≥ 35 kg/m<sup>3</sup>), material depth ≥ 15 mm.